

## EMPIRE STEEL BEDROOM



The **Empire Steel Bedroom** group features all the advantages of steel furniture with some nice design details to make it attractive. The beds can be assembled with no tools, offering the versatility to reconfigure room layouts easily. The diamond shaped post caps add a residential feel. Durable powder coat finishes are easy to clean and can handle years of tough use.



**1 DRAWER NIGHTSTAND**

111-50-1000  
14 x 15 x 24 in



**NIGHTSTAND WITH SHELF**

113-20-1000  
14 x 15 x 24 in



**1 DRAWER UNDERBED UNIT**

176-50-1000  
30 x 20 x 10 in



**3 DRAWER CHEST**

103-50-1000  
36 x 18 x 32 in



**4 DRAWER CHEST**

104-50-1000  
36 x 18 x 40 in



**5 DRAWER CHEST**

105-50-1000  
36 x 18 x 45 in



**SINGLE WARDROBE**

181-50-1000  
24 x 24 x 72 in



**DOUBLE WARDROBE**

184-50-1000  
36 x 24 x 72 in



**DESK WITH 3 DRAWERS**

190-50-1000  
48 x 24 x 29 in





**HEADBOARD/FOOTBOARD  
WITH SPRINGBASE**

**TWIN**

133-05-3076  
39 x 79 x 36 in

**TWIN XL**

133-05-3080  
39 x 83 x 36 in

**FULL**

143-05-5476  
54 x 79 x 36 in



**2 FOOTBOARDS  
WITH SPRINGBASE**

**TWIN**

136-05-3076  
39 x 79 x 22 in

**TWIN XL**

136-05-3080  
39 x 83 x 22 in

**FULL**

145-05-5476  
54 x 79 x 22 in



**HEADBOARD/FOOTBOARD  
WITH METAL SIDE RAILS**

**TWIN**

130-05-3076  
39 x 79 x 36 in

**TWIN XL**

130-05-3080  
39 x 83 x 36 in

**FULL**

140-05-5476  
54 x 79 x 36 in



**TWO FOOTBOARDS  
WITH METAL SIDE RAILS**

**TWIN**

135-05-3076  
39 x 79 x 22 in

**TWIN XL**

135-05-3080  
39 x 83 x 22 in

**FULL**

146-05-5476  
54 x 79 x 22 in



# EMPIRE STEEL SPECIFICATIONS:

## CASEGOOD SPECS:

All Empire casegoods feature welded construction with no field assembly required. The metal finish is an industry leading baked powdercoat process which is vastly superior to a paint finish for durability and longevity.

- Empire Cases – Constructed of a combination of 20 and 22 gauge (depending on location) cold rolled steel. Top and bottom frames are 16 gauge. Inside walls are 18 gauge to support drawer slides. 4 adjustable leveling glides are included
- Drawer Boxes – Constructed of one piece welded 22 gauge steel. Drawer fronts are one piece 18 gauge steel with an integral full width drawer pull
- Drawer Slides – Full extension contract grade slides with a 125 lb capacity rating. Zinc plated finish
- Laminate Tops – High pressure top with backing sheet and 3mm protective edge with a ¾" MDF substrate
- Powdercoat Finish – All steel parts are degreased and treated with phosphate bath prior to powdercoat application and baking to maximum hardness.

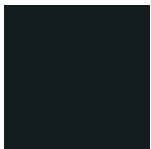
## BED SPECS:

- Solid steel bed made with USA sourced recycled steel
- 70,000 PSI steel frame tubing
- Vertical bed posts are 1 ½" 16 ga tubing
- Vertical bed posts have welded steel diamond top cap and nylon bottom glide
- Horizontal stretchers are ¾" 16 ga tubing
- Fabrication is completed with laser cuts and robotic welding
- Bedspring support pins supported by entire width of post
- Bedspring frame connect to bed ends with laser cut 10 ga hook plates
- All components are finished with a hybrid dry powder coat and baked at 400 degrees

## 10 YEAR WARRANTY

# FINISH OPTIONS:

## AVAILABLE METAL FINISHES:



Black



Gray

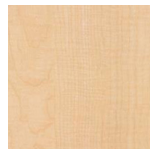


Beige

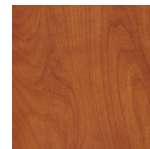


Navy

## LAMINATE FINISHES:



Natural Maple



Wild Cherry

\*Bed Frames Only Available In Black

