

## STANDARD UPHOLSTERY



**Standard Upholstery**, is built to last. Features include a contract grade hardwood frame, extra corner blocking and a heavy duty spring unit. Each group has matching chairs, loveseats, and two sizes of sofas and sleep sofas. The sleep sofas feature a hotel style steel mechanism for years of trouble free use. There are hundreds of fabrics, vinyls and performance fabrics available.



**SOFA**  
003-06-7840  
96 x 33 x 34 in

**APT. SOFA**  
004-06-7840  
84 x 33 x 34 in

**LOVESEAT**  
005-06-7840  
66 x 33 x 34 in

**CHAIR**  
007-06-7840  
32 x 33 x 34 in

SYRACUSE



**SOFA**  
003-06-4100  
80 x 35 x 36 in

**APT. SOFA**  
004-06-4100  
72 x 35 x 36 in

**LOVESEAT**  
005-06-4100  
60 x 35 x 36 in

**CHAIR**  
007-06-4100  
36 x 35 x 36 in

BEACON



**SOFA**  
003-06-1100  
81 x 35 x 32 in

**APT. SOFA**  
004-06-1100  
73 x 35 x 32 in

**LOVESEAT**  
005-06-1100  
61 x 35 x 32 in

**CHAIR**  
007-06-1100  
37 x 35 x 32 in

KINGSTON



**SOFA**  
003-06-1400  
84 x 35 x 35 in

**APT. SOFA**  
004-06-1400  
76 x 35 x 35 in

**LOVESEAT**  
005-06-1400  
64 x 35 x 35 in

**CHAIR**  
007-06-1400  
40 x 35 x 32 in

ALBANY



**SOFA**  
003-06-6100  
82 x 35 x 34 in

**APT. SOFA**  
004-06-6100  
74 x 35 x 34 in

**LOVESEAT**  
005-06-6100  
62 x 35 x 34 in

**CHAIR**  
007-06-6100  
38 x 35 x 34 in

CHATHAM



**SOFA**  
003-06-5900  
84 x 35 x 34 in

**APT. SOFA**  
004-06-5900  
76 x 35 x 34 in

**LOVESEAT**  
005-06-5900  
64 x 35 x 34 in

**CHAIR**  
007-06-5900  
40 x 35 x 34 in

YORKTOWN



**SOFA**  
003-06-8900  
77 x 36 x 35 in

**APT. SOFA**  
004-06-8900  
71 x 36 x 35 in

**LOVESEAT**  
005-06-8900  
57 x 36 x 35 in

**CHAIR**  
007-06-8900  
33 x 36 x 35 in

DAVENPORT



**SOFA**  
003-06-9400  
77 x 35 x 34 in

**LOVESEAT**  
004-06-9400  
69 x 35 x 34 in

**CHAIR**  
005-06-9400  
57 x 35 x 34 in

**OTTOMAN**  
007-06-9400  
33 x 35 x 34 in

WESTWOOD

# STANDARD UPHOLSTERY SPECIFICATIONS:

## FEATURES AND BENEFITS:

- Oil-Based & Alcohol Stain Finish with Protective Clear Lacquer furniture with protective clear lacquer does not require a lot of waxing, cleaning or polishing.
- This clear protective coating will provide you with years of lustrous beauty.
- Simply wipe up spills, dust it regularly with a standard water-based furniture polish and enjoy its handsome good looks.

## FRAME:

- Frames are constructed of 5/4" select hardwood and 13/16" hardwood plywood.
- Exposed wood frames are constructed using Beech hardwood, other hardwood species are available through specifications and pricing.
- Hardwood frames are assembled using mortise & tenon joints, double dowels, screws, glue, and corner blocks.
- Plywood frames are assembled using mortise & tenon joints, screws, glue, staples, and steel corner brackets. All sleeper frames have hardwood plywood front rails for additional strength and resistance to warpage.

## SPRINGS:

- 8 gauge tempered steel sinuous wire (no sag) springs are used in most seats. Some low profile and shallow-seated pieces incorporate webbing into their seats.
- 11 gauge sinuous wire springs are used in tight backs. Springs are attached to the frames with insulated clips to eliminate noise.
- Springs are connected to each other with 14 gauge steel wire.
- A heavy duty synthetic woven material with needle-punched fiber for added bulk is applied over all springs.

## CUSHIONS:

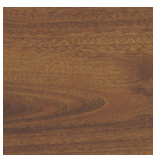
- Seat cushions are constructed of high resilience polyurethane foam with a minimum density of 1.8 pounds per cubic foot.
- Cushions are covered with polyester fiber top and bottom which adds a crowned appearance, additional initial softness, and cover stability.
- All upholstered pieces have well padded arms, backs, and seats containing multiple layers of foam and fiber to ensure comfort, a pleasing tailored shape, and lasting durability.
- All cushions and padding materials meet UFAC and California Technical Bulletin 117.
- Additional foams and fire retardant barrier cloth covers are available through specifications and pricing.

## FINISH:

- Standard finishing is a seven step process on all exposed wood items.
- The steps are: stain sealer, hand sand, and two coat lacquer application.

# FINISH OPTIONS:

## STANDARD FINISH:



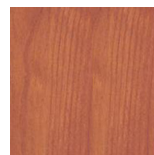
Mahogany



Natural Maple



Walnut



Wild Cherry

