

## SOUTHWOOD **BEDROOM**



***Southwood Bedroom***, is designed to withstand the heavy use and abuse that commercial facilities demand, all while reflecting the beautiful wood grain and classical styles seen in residential settings.



**3 DRAWER CHEST**

103-56-1000  
30 x 20 x 31 in



**4 DRAWER CHEST**

104-56-1000  
30 x 20 x 39 in



**5 DRAWER CHEST**

105-56-1000  
30 x 20 x 48 in



**SINGLE WARDROBE  
1 SHELF & ROD**

181-56-1000  
23 x 23 x 68 in



**DOUBLE WARDROBE**

183-56-1000  
40 x 23 x 68 in



**NIGHTSTAND  
1 DRAWER**

111-56-1000



**DESK**

190-56-1000  
41 x 23 x 30



**TWIN BED**

130-56-1000  
43 x 81 x 36

**FULL BED**

140-56-1000  
58 x 81 x 36



**TWIN MATES BED**

135-56-1000  
43 x 81 x 28



**\* TWIN ADMIRALS BED**

136-56-1000  
43 x 81 x 36

\*CAN FIT TWO, TWO DRAWER  
UNDERBED CHESTS



**TWO DRAWER  
UNDERBED UNIT**

176-56-1000  
19 x 74 x 9 in



**LADDER END BUNK BED**

170-56-1000  
43 x 79 x 65 in

\*ALL BEDS IN THIS LINE REQUIRE A CONTRACT BEDBOARD



# SOUTHWOOD SPECIFICATIONS:

## SOLID WOOD:

- All pieces are finished to match stain color chosen
- Lacquered with a 30% high solid pre-catalyzed 40 sheen lacquer
- HAPS and VOC's compliant with a minimum of 2 coats for durability

## SOLID WOOD:

- Kiln dried, southern yellow pine
- #2 grade lumber or better used to ensure no cracks, loose knots or checking are present

## PARTS MANUFACTURING:

- All parts are precision cut, bored and pre-sanded prior to assembly.

## ASSEMBLY:

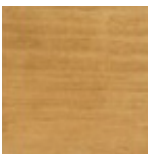
- Wood panels are assembled using  $\frac{3}{4}$ " framing and panel construction using 1x4 and 1x6 material.
- All boards are glued to the frame and secured with 1  $\frac{1}{4}$ " and 2", 16ga. nails.
- 1  $\frac{1}{4}$ " #8 screws are used in strategic joints such as visible ends to ensure no separation occurs.
- Drawer boxes are made from solid  $\frac{3}{4}$ " southern yellow pine and are glued, nailed and screwed together to ensure no separation in heavy use environments.
- Drawer bottoms are assembled using a  $\frac{1}{4}$ " dado and stapled into place to ensure no loose boards or rattling.
- Tops are made from solid  $\frac{3}{4}$ " southern yellow pine.
- High Pressure Laminate tops are made with an MDF core and solid wood edges.
- All tops present no seams for moisture to penetrate or separation to occur.

## FINISHING:

- Multi-step finishing process begins with pre-sanding every piece.
- A Pre-Cat sanding sealer is applied second and then scuff sanded to ensure smoothness
- Pre-Cat to coat lacquer is applied for ultimate durability and protection
- All sealers and lacquers are tinted with the color of choice to provide an even and smooth appearance.

# FINISH OPTIONS:

## SOUTHWOOD FINISH:



Harvest

